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1. SAFETY REQUIREMENTS

1.1 Certification

This instruction document is for special versions of Kinetrol AP positioners which are certificated for use in areas containing possible explosive atmospheres. The unit is approved by Baseefa (2001) Ltd. as intrinsically safe (IS), when fitted with one of the electrically powered options, to the European classification II 1 G EEx ia IICT4 allowing it to be used in Zone O areas. When it does not contain electrical devices, it is approved for use in Zone O areas to 'g' (inherent safety) standards to EN13463-1:200. Electrical options must be installed according to the approved procedures (see relevant pages of Certificate of Conformity reproduced in section 9 and Harmonised European Standard EN60079-25 'Specification for Intrinsically Safe Electrical Systems 'i".

1.2 Barrier

The unit is powered and controlled by compressed air. The optional angle retransmit is loop powered, requiring 8 to 30 volts DC to drive the 4-20mA current through it – the current passed is proportional to the positioner shaft angle. In hazardous applications, the supply is sourced outside the hazardous area. The current must be passed onto the hazardous area through an approved 28V 300 Ohm shunt zener diode barrier device (or an approved equivalent), which acts to prevent dangerous levels of electrical energy being available inside the hazardous area.

Without an approved 28V 300 Ohm barrier, the positioner angle retransmit is not safe in a hazardous area. (Refer to page 18 for input Parameters).

1.3 Identification

IS approved positioners are identified by a black aluminium label adhered to the lid of the unit. A copy of the label is shown in section 8 of this document. Non-IS versions carry a red label.

Do not use AP positioners with red labels in hazardous areas.

1.4 Limit Switches & I/P

If the unit is fitted with an 001 or 009 switch type limit switch box attached to the lid, each switch must also be connected via a suitable barrier as defined on pages 15 & 16 of these instructions. If fitted with a switch type 003 limit switch box, it must be electrically isolated and safety instructions are shown on pages 15 & 16.

If a hazardous area I/P is specified and fitted to this positioner then it must have its own approval/marking and instructions. If the unit is approved to Category 2 then the whole assembly, including this positioner, should not be fitted in a Zone O area. All three options must be kept electrically isolated from one another.

1.5 Other Requirements

Fittings attached to the positioner should be made from brass or stainless steel. None of the possible circuits should be connected to ground at the positioner.

1.6 Environmental Conditions

The ambient temperature range allowed for use of this equipment is -20° to +80°C. The user must ensure the environmental conditions are compatible with the materials in the construction of this positioner.

1.7 Clear Cone Monitor

The fitting of a special version of the Clear Cone Monitor is allowed within ATEX approval of the positioner. It has an electrically conductive surface which prevents the build-up of static electricity. It must be ordered at the time of purchase of the positioner.

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2. INSTALLATION.

2.0 Introduction

Positioners can be supplied direct-mounted, or ready to be direct-mounted, onto Kinetrol rotary actuators, or in standalone (discrete) form for fitting via a mount kit to any 90 degree rotary or linear actuator. If the positioner is supplied ready mounted on an actuator, sections 2.1 & 2.2 can be bypassed. Positioner-type Kinetrol actuators (ready for direct mounting of positioners) are available in models 050 to 140 inclusive.

2.1 Mounting of Direct Mounting Units onto Kinetrol Positioner-Type Actuators (without angle retransmit)

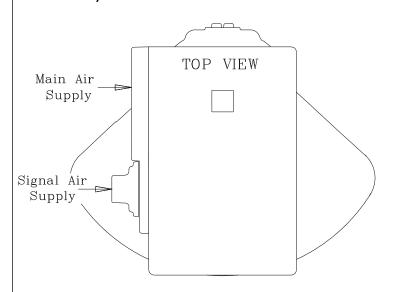


Figure 1. Mid Travel Orientation of Actuator Square and Positioner Box

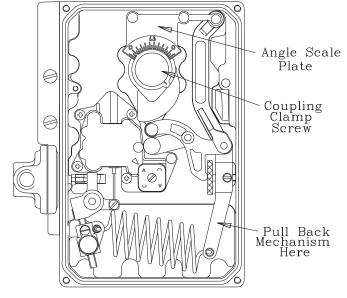


Figure 2. View of inside of Positioner Box Showing Parts for Removal During Installation.

Note: For angle retransmit versions, refer to section 6.1

- 2.1.1 Move actuator vane to mid travel position, with its output square as shown in Figure 1. This is advisable to prevent subsequent error in orientating positioner coupling. (This is not necessary with spring return actuators as there can be no confusion with square orientation).
- 2.1.2 Remove positioner cover and undo the two M4 screws retaining the red angle scale plate and remove coupling as shown in Figure 2.
- 2.1.3 Bolt the positioner body to the actuator in the orientation shown in Figure 1 taking care that the two O'rings are in place to seal the ports to the actuator (place a small amount of grease onto the O'rings to keep them in place) and that the actuator shaft is centred in the body.
- 2.1.4 Observe the direction that the cam moves with a rising signal and, if correct, place the coupling on the actuator square with one hand whilst pulling back the mechanism with the other (refer to Figure 2). If the direction is not as required then refer to section 4.1. If the actuator has been correctly positioned near mid-stroke, the cam follower will contact the cam at approximately half way. Ensure that the coupling is pushed fully onto the actuator square and tighten the central fixing screw which will have the effect of centralising the cam follower on the cam. Refit the angle scale plate.

2.2 Mounting of Discrete Positioner.

The design and manufacture of the mount kit between the positioner and actuator is outside the scope of this document. It is essential that the shaft of the actuator is well aligned with the positioner shaft and that the two are coupled together with a minimum of backlash as this will reduce the performance of the positioner/actuator combination.

It is essential that the 90 degree travel of the actuator moves the positioner coupling through the correct 90 degrees of travel. This can be achieved by either observing the position of the indicator on the lid or the position of the cam or internal indicator with the lid removed.

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2.3 Pneumatic and Electrical Connections.

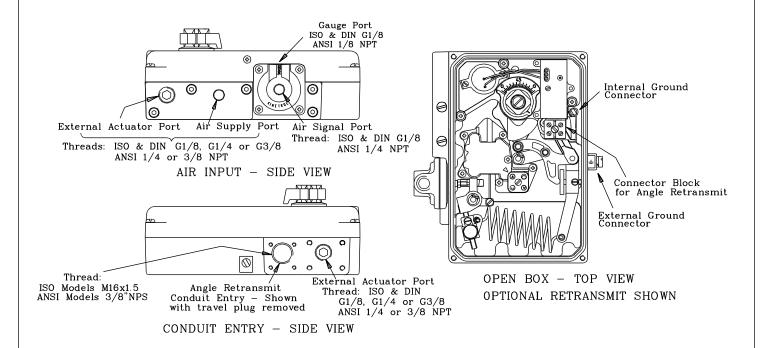


FIGURE 3. EXTERNAL CONNECTIONS

2.3.1 Air Supply

Connect main air supply (pressure between 3.5 and 7 bar or 50 and 100psi) to the supply port indicated in figure 3. Also connect signal air supply (pressure between 0.2 bar and 1 bar or 3 psi and 15 psi) to the inlet of the diaphragm housing. It is important that the air is clean, dry and oil free. Quality class 6.4.4 (taken from ISO standard 8573.2001) is adequate. This implies 5 micron max. Particle size, 3 deg. C dew point max. and 5mg per cubic metre max. oil content. If ambient temperature is lower than 8°C, ensure that the dew point is 5°C lower than the ambient temperature.

2.3.2 Angle Retransmit Option Supply.

The optional angle retransmit circuit is loop powered, requiring 8 to 30 volts to drive the 4-20mA current through it. The current which passes is linearly in proportion to the shaft angle.

The cable entry has the option of a cable gland fitting. Ensure a suitable 28v 300ohms barrier is used. With the cable gland entry the wires are directly connected to the internal Connector Block, as shown in Figure 3. An internal earth connection is provided if required. An external earth connection is also provided if this is required.

2.3.3 External Actuator Ports.

For positioners not fitted directly onto Kinetrol Positioner type Actuators, two external ports are provided for connecting the positioner outlets to the actuator. The size of the ports is dependant on the positioner ordering code. These ports can also be used for fitting pressure gauges if desired.

2.3.4 Switch Box Options.

Refer to pages 15 and 16 for instructions for fitting the switch box options.

NOTE: It is also permissible to fit the 003 switch option to the lid of the positioner. The IOM instructions of this are covered by its own document which should also be supplied with the positioner.

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3. DESCRIPTION OF OPERATION.

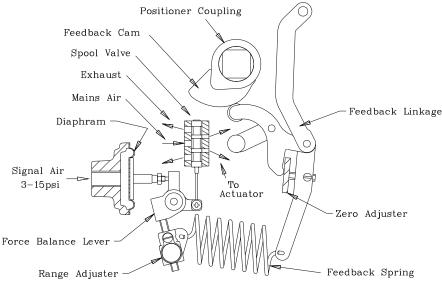


FIGURE 4. PRINCIPAL OF OPERATION.

The AP Positioner works using the principal of a 'force balance' spool system with mechanical cam feedback. The air input signal (normally 3-15psi) is applied to a diaphragm which produces a force on the force balance lever which is proportional to the signal pressure. The resulting torque on the lever is balanced by the force produced from the feedback spring which is also joined to the lever.

A proportional flow spool valve is the third element attached to the lever. This is positioned at its central closed position when the lever is at the mid-stroke position which occurs when the actuator is at the desired angle. Several different versions of this valve are available with different flow capacities designed to give optimum performance when fitted to the range of Kinetrol actuators.

The feedback cam is retained by a coupling which, in the case of a Kinetrol direct mounted positioner, is held onto the vane square by a collet. For discrete versions, the coupling is retained in bearings and connected by either a male square or 'Namur' style connector.

The cam provides positional feedback via a unique four bar linkage which ensures a linear movement of the cam follower whether the cam is set for clockwise or anticlockwise movement for a rising signal. The lower part of the linkage is attached to the other end of the feedback spring which stretches the spring as the cam is rotated to produce the feedback force mentioned earlier. The standard cam produces a linear characteristic, but alternative profiles are available.

The common adjustments are split into zero and range. Both are achieved without the need for special tools and the actual adjustments are made using finger pressure only.

Air passages in the main body are provided with the capability of many options with a minimum of changes. External ports are provided on all models to allow for external connection to the actuator or for the fitting of pressure gauges if desired. Three main air flow options are available (as detailed in the AP literature). The two lower flow rate options (AP & MP) are affected by change of valve size and tapping size in the body. The largest flow rate option (HP) not only has a larger valve but also a different port plate with 3/8 tapping and external combination silencer/snubbers.

The mounting options are accommodated by three different channel plate designs. The channel plate is the plate fitted to the base of the unit. The smallest is dedicated to direct mounting on an 050 Actuator. The second is used for direct mounting on Actuators 070 to 140. The third is used for discrete models having a Namur mounting hole pattern.

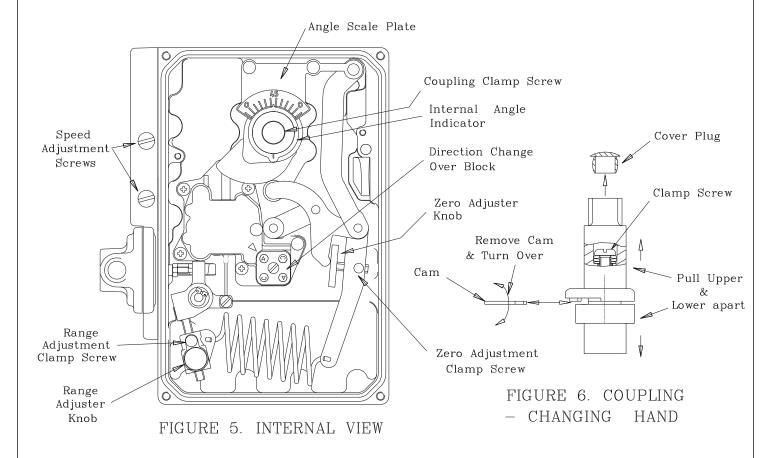
An optional angle retransmit can be fitted within the positioner body and additional options of I/P controller and limit switch box can also be fitted allowing a wide range of switch options to be specified.



4. SETTINGS AND ADJUSTMENTS.

The positioner will have been factory set to the requirements given in the ordering code (i.e. the direction of rotation for a rising pressure signal and the range and zero settings). However, if these settings need to be changed, the following section describes the procedure for achieving this.

4.1 Change of Direction for Rising Signal (direct mounting units only).



- 4.1.1 Move the actuator to approximately mid-position to avoid problems in correct orientation later. This is obviously not possible or necessary with spring return models because the position of the vane will be known. Reduce both main supply and signal pressures to zero.
- 4.1.2 Remove positioner cover and undo the two M4 screws retaining the red angle scale plate and remove, as shown in Figure 5. Loosen the central coupling screw sufficiently to draw the coupling off the actuator square.
- 4.1.3 Pull the two halves of the coupling apart sufficiently to allow the cam to be withdrawn from its location peg as shown in Figure 6. Flip the cam over and push it back into the slot between the two coupling halves and locate it back on the peg.
- 4.1.4 If when the coupling was removed, the collet was left behind on the actuator square, remove the collet from the square and push it into the lower half of the coupling ensuring that it locates in the semicircular 'pip'. Tighten the clamping screw by two turns before placing it back on the actuator square such that the cam follower is approximately half way up the rise of the cam and tighten the clamping screw. Replace the angle scale plate.
- 4.1.5 Undo the changeover block central screw and rotate it by a quarter turn and replace and tighten screw. For your convenience, the changeover block is marked 'A' and 'C' which refers to 'anticlockwise' and 'clockwise' respectively. Ensure the required letter is placed opposite the arrow or alignment mark situated on the top of the valve block.



4.2 Zero and Range Adjustment (refer to Figure 4).

- 4.2.1 Move the actuator/positioner to the zero end of the stroke (i.e. when the cam follower is at the beginning of its rise). This can be most easily achieved by pressurising the main air supply without any signal air pressure (spring return models will already be at this position. Exhaust the supply air and move the internal indicator to indicate just below zero on the angle scale.
- 4.2.2 Set the coarse zero by slackening the coupling screw by approximately half of a turn until the top part of the coupling can be rotated by hand and rotate until the cam follower just starts to rise up the cam profile. Re tighten the screw.
- 4.2.3 Turn on the main air supply and carefully increase the signal supply pressure to 3psi (0.2Bar). Slacken the fine zero adjustment clamp screw and rotate zero adjuster using thumb pressure so that the actuator moves to indicate zero on the internal indicator. Tighten clamp screw.
- 4.2.4 Increase the signal pressure to 15psi (1 Bar). Slacken the range adjuster clamp screw and rotate the adjuster knob between thumb and forefinger until the actuator moves to the desired end stroke position (normally 90 degrees) as indicated on the internal indicator. Re-tighten the clamp screw.
- 4.2.5 Reduce the signal air pressure again to 3 psi and check that the zero position has not changed.

4.3 Speed Control.

Maximum actuator speed can be regulated by the two following methods:

a.) Changing the valve spool/liner size. The valve size is normally specified at the point of ordering by the letters 'AP', 'MP' or 'HP'. This method, however, not only effects the actuator speed but also effects the 'gain' and therefore control stability of the unit and care must be taken not to specify a too high flow valve for a given size of actuator. Kinetrol Ltd has recommendations (shown in the AP literature) for each size of the actuator

or

b.) adjustment of the built in flow restrictors (shown in Figure 4) is achieved using a screwdriver. There are two restrictors, one for each direction of travel. Clockwise rotation, this will reduce the actuator speed. 'AP' and 'MP' size units with 1/8 or 1/4 ports are controlled in this way but 'HP' size units having 3/8 ports are fitted with external silencer/restrictors which are adjusted using an allen key fitted down the centre of the adjuster.

4.4 Change of Direction for Rising Signal (discrete units).

- 4.4.1 Move actuator as in Section 4.1.1.
- 4.4.2 Remove positioner cover and undo the three M4 screws retaining the red retransmit plate, as shown in Figure 7. Loosen the central coupling screw sufficiently to pull the coupling complete with the retransmit assembly off the actuator connection.
- 4.4.3 Remove the internal indicator from the coupling and withdraw the coupling from the retransmit plate.
- 4.4.4 Pull the two halves of the coupling apart sufficiently to allow the cam to be withdrawn from its location peg. Flip the cam over and push it back into the slot between the two coupling halves and locate it back on the peg.
- 4.4.5 Refit the coupling to the retransmit plate and slide the internal indicator over the top of the coupling.
- 4.4.6 If when the coupling was removed, the collet was left behind on the actuator connection, remove the collet from the connection and push it into the lower half of the coupling ensuring that it locates in the semicircular 'pip' and tighten the clamping screw by two turns. Place the coupling and retransmit plate back on the actuator connection such that the cam follower is approximately half way up the rise of the cam and pull back the spring lever with the other hand and tighten the coupling clamping screw. Re-tighten the retransmit plate retaining screws.
- 4.4.7 The changeover of the airflow path is achieved by swapping over the external connections, and rotating the changeover block (see 4.1.5.) It may also be preferred to turn the positioner through 180 degrees to simplify the external pipe runs.
- 4.4.8 The adjustment of zero and range is completed as in section 4.2.
- **4.5 Adjustment of Position of Clear Cone Monitor** Refer to section 6.5 for details.



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5. MAINTENANCE AND TROUBLESHOOTING.

The AP positioner is designed for a long life with very little maintenance required if it is supplied with clean, dry oil free air, as recommended in section 2.3.

When the positioner lid is removed, take care not to remove all grease from the lid/coupling seal. If it does need replenishing then ensure that a synthetic grease is used as a mineral oil grease will adversely affect this seal.

If, however, any of the parts do need replacement because of adverse conditions, then refer to Kinetrol Ltd for spare parts together with any instructions for replacing and resetting.

The following trouble shooting guide should help in the unlikely event of a problem with the performance of the unit. If problems persist, contact your local Kinetrol distributor or Kinetrol Ltd for further advice.

TABLE 1. Troubleshooting Guide

Failure to move when signal air and mains air is applied

- Check mains air pressure is sufficient to produce enough torque from actuator
- Check signal pressure using pressure gauge in gauge port or check that the force balance lever is being pushed by the input diaphragm with the lid removed
- Has the coupling been positioned at the correct angular position on the actuator?
- Has the changeover block been set correctly for the direction of rotation (direct mounted units) or the external port connections been fitted the correct way around (discrete units)?
- Is the air quality poor, causing the spool to jam? This can be checked by manually moving the spool carefully by hand with the lid removed.
- Is the actuator or whatever it is connected to jammed? This can be checked by again moving the force balance lever manually to check if the actuator responds (air will normally be heard hissing into the actuator when this is done).

Actuator moves too slowly upscale or down scale:

- Is the mains air pressure too low for the load being moved or the actuator too small?
- Have one or both flow adjuster screws been screwed in too far?
- Is the air contaminated causing the spool movement to become sluggish?
- Is the actuator volume too large for the spool flow rate chosen?

Lack of sensitivity:

- Is the spool sticky, caused by a contaminated air supply?
- Does the actuator exhibit poor stick slip qualities? This may be especially true if it is not Kinetrol and will normally be seen also as a jerky movement.

Excessive Hysteresis:

- Has the inside of the positioner box become contaminated causing the force balance mechanism bearings to become sticky?
- Is the actuator load excessive causing it to struggle to achieve position?

Overshoot/Instability:

- Is the spool valve chosen too large for the size of the actuator?
- Is the inertia loading too great for the size of actuator chosen? Refer to Kinetrol for allowable limits.
- Have the snubbers been used to slow the load down?



6. ANGLE RETRANSMIT OPTION.

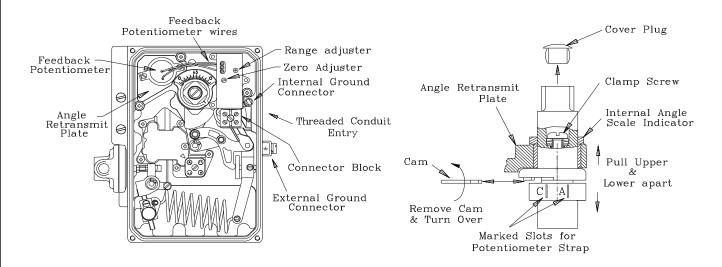


FIGURE 7. ANGLE RETRANSMIT.

FIGURE 8. COUPLING
- CHANGING HAND

6.1 Installation

- 6.1.1 Move actuator vane to mid travel position, with its output square as shown in Figure 1. This is advisable to prevent subsequent error in orientating positioner coupling. (This is not necessary with spring return actuators as there can be no confusion with square orientation).
- 6.1.2 Remove positioner cover and unscrew the three M4 screws retaining the red retransmit plate, release the two wires on the terminal block connected to the DIN plug (if fitted), as shown in Figure 7, and carefully remove coupling and retransmit assembly as one unit.
- 6.1.3 Bolt the positioner body to the actuator in the orientation shown in Figure 1 taking care that the two O'rings are in place to seal the ports to the actuator (place a small amount of grease on to the O'rings to keep them in place) and that the actuator shaft is centred in the hole in the body.
- 6.1.4 Observe the direction that the cam moves with a rising signal and that the retransmit strap is fitted to the correct slot in the lower coupling as marked (C & A for clockwise and anticlockwise respectively). If the direction is not as required then refer to section 6.2. If correct, place the coupling and retransmit assembly on the actuator square with one hand whilst pulling back the mechanism and two DIN plug wires with the other (refer to Figure 6). If the actuator has been correctly positioned near mid-stroke, the cam follower will contact the cam at approximately half way.
- 6.1.5 Ensure that the coupling is pushed fully on to the actuator square and tighten the central fixing screw which will have the effect of centralising the cam follower on the cam track. Retighten the three angle retransmit retaining screws and refit the two DIN plug wires (if fitted).

6.2 Change of Direction for Rising Signal (direct mounting units only).

- 6.2.1 Move the actuator to approximately mid-position to avoid problems in correct orientation later. This is obviously not possible or necessary with spring return models because the position of the vane will be known. Reduce both main supply and signal pressures to zero.
- 6.2.2 Remove positioner cover and undo the three M4 screws retaining the red retransmit plate, release the two wires on the terminal block connected to the DIN plug (if fitted), as shown in figure 7. Loosen the central coupling screw sufficiently to carefully pull the coupling complete with the retransmit assembly off the actuator square.
- 6.2.3 Release the potentiometer strap from the slot in the lower coupling, as shown in figure 8, remove the internal indicator from the coupling and withdraw the coupling from the retransmit plate.

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- 6.2.4 Pull the two halves of the coupling apart sufficiently to allow the cam to be withdrawn from its location peg. Flip the cam over and push it back into the slot between the two coupling halves and locate it back on the peg.
- 6.2.5 Refit the coupling to the retransmit plate, slide the internal indicator over the top of the coupling and refit the potentiometer strap into one of the two marked slots of the lower coupling (marked 'A' and 'C' for anticlockwise and clockwise movement respectively).
- 6.2.6 If when the coupling was removed, the collet was left behind on the actuator square, remove the collet from the square and push it into the lower half of the coupling ensuring that it locates in the semicircular 'pip' and tighten the clamping screw by two turns. Place the coupling and retransmit assembly back on the actuator square so that the cam follower is approximately half way up the rise of the cam whilst holding back the two retransmit wires and pull back the spring lever with the other hand and tighten the coupling clamping screw. Re-tighten the retransmit plate retaining screws and refit the retransmit wires to the terminal block.
- 6.2.7 To ensure a rise in retransmit signal with rising input pressure signal, the top and bottom wires on the feedback potentiometer must be reversed in the connector located on the circuit. The central wire does not change.
- 6.2.8 Undo the changeover block central screw and rotate it by a quarter turn and replace and tighten screw. The changeover block is marked 'A' and 'C' which refers to 'anti-clockwise' and 'clockwise' respectively. Ensure the required letter is placed opposite the arrow or alignment mark situated on the top of the valve block.

6.3 Zero and Range Adjustment (refer to Figure 7).

Setting of the mechanical zero and range for the positioner with an angle retransmit is the same as described in section 4.2. The retransmit circuit must also be set for zero and range which is described below.

- 6.3.1 Set the circuit zero adjustment to the central position and connect a 4-20ma electrical source via the DIN plug or terminal block.
- 6.3.2 Set the positioner to zero degrees or the input pressure to 3 psi (0.2 Bar)
- 6.3.3 Slacken the two screws which clamp the potentiometer to the retransmit plate but do not remove. Rotate the potentiometer slowly using finger pressure until the electrical display shows 4ma.
- 6.3.4 Increase the air signal pressure to 15 psi (1 Bar) to set the positioner at 90 degrees. Adjust the Span potentiometer to read 20ma.
- 6.3.5 Repeat steps 6.3.2 to 6.3.4 until the desired readings are obtained at both ends of the stroke. The fine zero potentiometer can be used to obtain a more precise reading at the zero position.
- 6.3.6 Tighten the two potentiometer clamp screws.

6.4 Change of Direction for Rising Signal (discrete units).

- 6.4.1 Move actuator as in Section 6.2.1.
- 6.4.2 Remove positioner cover and undo the three M4 screws retaining the red retransmit plate, release the two wires on the terminal block connected to the DIN plug (if fitted), as shown in figure 7. Loosen the central coupling screw sufficiently to pull the coupling complete with the retransmit assembly off the actuator connection.
- 6.4.3 Release the potentiometer strap from the slot in the lower coupling, as shown in Figure 8, remove the internal indicator from the coupling and withdraw the coupling from the retransmit plate.
- 6.4.4 Pull the two halves of the coupling apart sufficiently to allow the cam to be withdrawn from its location peg. Flip the cam over and push it back into the slot between the two coupling halves and locate it back on the peg.
- 6.4.5 Refit the coupling to the retransmit plate and slide the internal indicator over the top of the coupling and refit the potentiometer strap into one of the two marked slots of the lower coupling (marked 'A' and 'C' for anticlockwise and clockwise movement respectively).

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6.4 Change of Direction for Rising Signal (discrete units) - continued

- 6.4.6 If when the coupling was removed, the collet was left behind on the actuator connection, remove the collet from the connection and push it into the lower half of the coupling ensuring that it locates in the semicircular 'pip' and tighten the clamping screw by two turns. Place the coupling and retransmit plate back on the actuator connection so that the cam follower is approximately half way up the rise of the cam whilst holding back the two retransmit wires and pull back the spring lever with the other hand and tighten the coupling clamping screw. Re-tighten the retransmit plate retaining screws and refit the retransmit wires to the terminal block.
- 6.4.7 The changeover of the air flow path is achieved by swapping over the external connections, and rotating the changeover block (see 4.1.5). It may also be preferred to turn the positioner through 180 degrees to simplify the external pipe runs.
- 6.4.8 The adjustment of zero and range is completed as in section 6.3.

6.5 Adjustment of Position of Optional Clear Cone Monitor

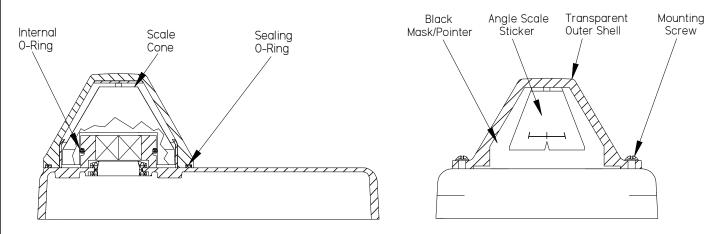


Figure 9. AP Lid - Clear Cone Monitor Adjustment

If your positioner is fitted with a Clear Cone position monitor, you may need to adjust it's angle to read correctly after you have set up the positioner. The internal O-ring slides to give a coarse setting, and the shell mounting slots give a few degrees of fine adjustment. Please note that a special version of the monitor, which has an electrically conductive surface, is fitted to IS AP positioners.

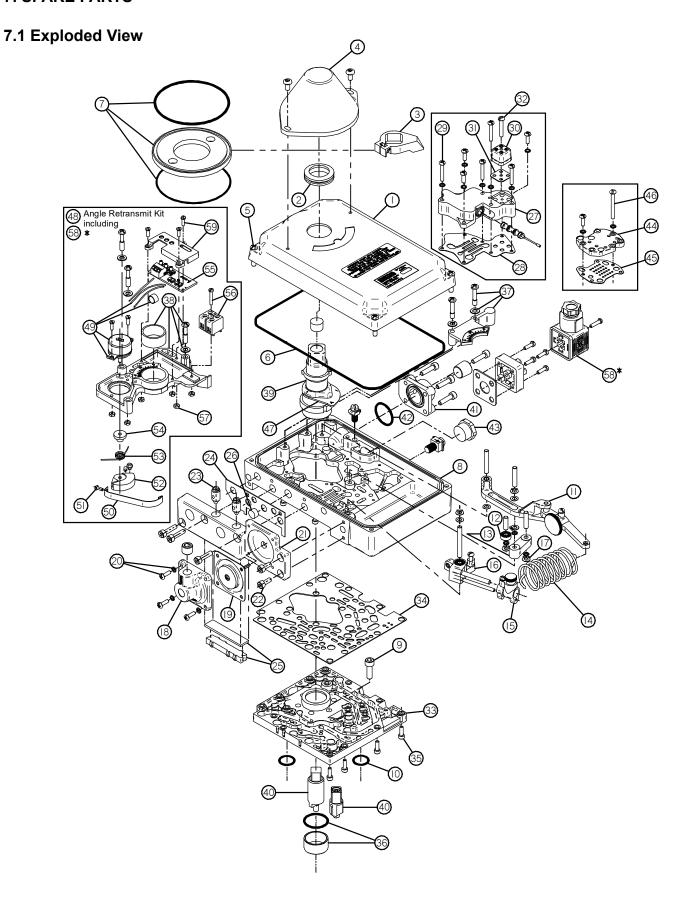
To adjust the position of the angle scale, first unscrew the two self-tapping stainless mounting screws which hold the transparent outer shell to the lid, and lift off the shell complete with its black mask/pointer moulding. Don't lose the screws or the sealing O-ring which seals round the outside of the shell-lid interface.

If you have reversed the clockwise/anticlockwise sense of the positioner, you may at this stage need to replace the self adhesive angle scale sticker with one marked in the opposite sense. Take care to stick it to the scale cone moulding accurately.

Rotate the scale cone by sliding it round on its internal O-ring against the coupling inside it, which is located on the positioner shaft square. This may take some effort if the O-ring has stuck on. Move it until it is reading as near correctly as you can achieve against the pointer on the mask/pointer moulding, which you should hold in position with the outer shell mounting slots centrally located above the screw holes in the lid. Refit the mounting screws, making sure that the mask moulding and the sealing O-ring are well located in the outer shell moulding. Adjust the pointer position to its final position by rotating the outer shell slots against the mounting screws, taking care to position the screws at equivalent positions in both slots so that the shell remains central relative to the rotating parts inside, then tighten the screws to clamp it into position.



7. SPARE PARTS



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7.2 AP POSITIONER SPARE PART LIST

ITEM			SPARES PART NUMBER						
NO.	DESCRIPTION		AP						
		050	070	090	10 / 12 / 14	16/18/20/3			
4	Cover Assembly - standard*	SP1200	SP1200	SP1200	SP1200	SP1200			
1	Cover Assembly – for switch box*	SP1201	SP1201	SP1201	SP1201	SP1201			
	Cover Seal & Grease - NBR	SP1202	SP1202	SP1202	SP1202	SP1202			
2	Cover Seal & Grease - Viton	SPV1202	SPV1202	SPV1202	SPV1202	SPV1202			
3	Indicator Assembly	SP703	SP703	SP703	SP703	SP703			
	Monitor Kit ACW	SP493-4-3	SP493-4-3	SP493-4-3	SP493-4-3	SP493-4-			
4	Monitor Kit CW	SP493-4-1	SP493-4-1	SP493-4-1	SP493-4-1	SP493-4-			
5	Cover screws	SP1203	SP1203	SP1203	SP1203	SP1203			
	'O' Ring (Lid) - NBR	SP1204	SP1204	SP1204	SP1204	SP1204			
6	'O' Ring (Lid) - Viton	SPV1204	SPV1204	SPV1204	SPV1204	SPV1204			
7	Switch Box Spacer Plate & 'O' Rings	SP1205	SP1205	SP1205	SP1205	SP1205			
8	Postioner Body*	SP1206	SP1207	SP1207	SP1207	SP1207			
9	Screws (Pos/Act. Interface)*	SP732	SP733	SP733	SP733	-			
10	'O' Rings (Pos/Act. Interface)	SP734	SP735	SP735	SP735	-			
11	Cam/Spring Lever Assembly	SP1208	SP1208	SP1208	SP1208	SP1208			
12	Cam Follower	SP1209	SP1209	SP1209	SP1209	SP1209			
13	Short Link	SP1210	SP1210	SP1210	SP1210	SP1210			
14	Feedback Spring	SP716	SP716	SP716	SP716	SP716			
15	Range Adjuster Assembly	SP1211	SP1211	SP1211	SP1211	SP1211			
16	Force Balance Lever Assembly	SP1212	SP1212	SP1212	SP1212	SP1212			
17	Washer & Circlip	SP1213	SP1213	SP1213	SP1213	SP1213			
18	Diaphragm Cover	SP720	SP720	SP720	SP720	SP720			
	Diaphragm Assembly - Polyurathane	SP1214	SP1214	SP1214	SP1214	SP1214			
19	Diaphragm Assembly - Viton	SPV1214	SPV1214	SPV1214	SPV1214	SPV1214			
20	Screws & Washers (Diaphragm Cover)	SP721	SP721	SP721	SP721	SP721			
21	Port Plate*	SP1215	SP1216	SP1216	SP1216	SP1217			
22	Screws (Port Plate)	SP1218	SP1218	SP1218	SP1218	SP1219			
23	Exhaust Regulators	SP1220	SP1220	SP1220	SP1220	SP1221			
24	Port Plate Gasket	SP1222	SP1222	SP1222	SP1222	SP1223			
25	Silencer & Silencer Clamp	SP1224	SP1224	SP1224	SP1224	SP1221			
26	Inlet Filter	SP1225	SP1225	SP1225	SP1225	SP1226			
27	Valve Block & Bobbin	SP1227	SP1228	SP1228	SP1229	SP1230			
	Valve Block Gasket - NBR	SP1240	SP1240	SP1240	SP1240	SP1240			
28	Valve Block Gasket - Viton	SPV1240	SPV1240	SPV1240	SPV1240	SPV1240			
29	Screws & Washers (Valve Block)	SP1241	SP1241	SP1241	SP1241	SP1241			
30	Changeover Block	SP1242	SP1242	SP1242	SP1242	SP1242			
	Changeover Block Changeover Gasket - NBR	SP1243	SP1243	SP1243	SP1243	SP1243			
31	Changeover Gasket - Viton	SPV1243	SPV1243	SPV1243	SPV1243	SPV1243			
32	Screw & Washer (Changeover Block)	SP1244	SP1244	SP1244	SP1244	SP1244			
32	Channel Plate - Standard*	SP1244	SP1244 SP1246	SP1244 SP1246	SP1244	SP1244 SP1247			
33	Channel Plate - Discrete*	SP1245 SP1247	SP1246 SP1247	SP1246 SP1247					
					SP1247	SP1247			
34	Channel Plate Gasket	SP1248	SP1248	SP1248	SP1248	SP1248			
35	Screws (Channel Plate)	SP1249	SP1249	SP1249	SP1249	SP1249			
36	Bearing Bush & 'O' Ring (Discrete)	SP1250	SP1250	SP1250	SP1250	SP1250			
37	Angle Scale & Screws	SP1251	SP1251	SP1251	SP1251	SP1251			

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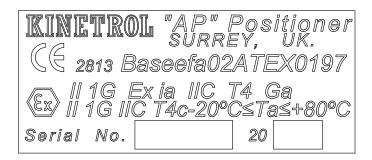
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7.2 AP POSITIONER SPARE PART LIST - CONTINUED

ITEM	DESCRIPTION	SPARES PART NUMBER					
NO.			AP	MP	HP		
		050	070	090	10 / 12 / 14	16/18/20/30	
	Coupling	SP1253	SP1254	SP1254	SP1254	SP1253	
39	Discrete Coupling	SP1253	SP1253	SP1253	SP1253	SP1253	
	Discrete Drive Adaptor - Kinetrol	SP1255	SP1255	SP1255	SP1255	SP1255	
40	Discrete Drive Adaptor - Namur	SP1256	SP1256	SP1256	SP1256	SP1256	
41	3/8 External Port Adaptor*	-	-	-	-	SP1257	
42	'O' Ring (Port Adaptor)	-	-	-	-	SP1258	
43	Blanking Plug*	SP1259	SP1259	SP1259	SP1259	SP1259	
44	Valve Block Cap	-	-	-	-	SP1260	
45	Valve Block Cap Gasket	-	-	-	-	SP1261	
46	Valve Block Cap Screws & Washers	-	-	-	-	SP1262	
47	Cam (See catalogue)	-	-	-	-	-	
48	Angle Retransmit Kit (See catalogue)	-	-	-	-	-	
49	Potentiometer	SP1263	SP1263	SP1263	SP1263	SP1263	
50	Potentiometer Drive Strap	SP1264	SP1264	SP1264	SP1264	SP1264	
51	Screw (Strap)	SP1265	SP1265	SP1265	SP1265	SP1265	
52	Quadrant Wheel	SP1266	SP1266	SP1266	SP1266	SP1266	
53	Torsion Spring	SP1267	SP1267	SP1267	SP1267	SP1267	
54	Bush (Torsion Spring)	SP1268	SP1268	SP1268	SP1268	SP1268	
55	Circuit	SP1269	SP1269	SP1269	SP1269	SP1269	
56	Terminal Block	SP1270	SP1270	SP1270	SP1270	SP1270	
57	Nuts (Angle Retransmit Plate)	SP1271	SP1271	SP1271	SP1271	SP1271	
58	Din Plug*	SP1272	SP1272	SP1272	SP1272	SP1272	
-	Recommended Spares Kit (NBR)	SP1280	SP1280	SP1280	SP1280	SP1280	
-	Recommended Spares Kit (Viton)	SPV1280	SPV1280	SPV1280	SPV1280	SPV1280	

8. IDENTITY LABEL



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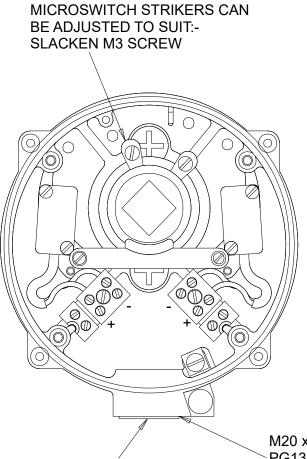


8.1 TYPE 52 LS BOX WITH I'SAFE SWITCHES FITTED TO AP POSITIONER EExia IIC T4 INSTALLATION INSTRUCTIONS

- 1. Remove threaded plug.
- 2. Customer to supply and fit cable gland to maintain IP54 Environmental Protection.
- 3. Connect cable to terminals as required. Ensure that switches are each connected to its own 16V or low energy barrier.
- 4. Circuits NOT to be connected to ground at this positioner.

NOTE:-

The certification will only be valid when the box is factory fitted to the appropriate AP Positioner.



BROWN + BLUE -

PEPPERL & FUCHS NJ2-V3-106406 8Vdc NOMINAL. INTRINSICALLY SAFE. THE TWO CIRCUITS MUST REMAIN SEPERATE AND EACH MUST HAVE ITS OWN 16V LOW ENERGY BARRIER TO THE FOLLOWING SPECIFICATION:-

Ui = 16V

Ii = 25mA

Pi = 34mW

Ci = 40nF

 $Li = 50 \mu H$

TEMPORARY THREADED PLUG TO MAINTAIN IP54 ENVIRONMENTAL PROTECTION M20 x 1.5 PG13.5 or 14 NPS

1/2"-CONDUIT

THREAD DEPENDANT ON

MARKET.

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KINETROL

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8.2 TYPE 52 LS BOX WITH EExia IIC T6 APPROVED SWITCHES FITTED TO AP **POSITIONER**

Installation instructions

- 1) Remove temporary threaded plug.
- 2) Fit cable gland to maintain IP54 Environmental protection: Use only brass fittings.
- 3) Connect cable terminals as required. Ensure that switches are each connected to its own 28V 300ohm (or lower energy) barrier.
- 4) Circuits NOT to be connected to ground at this positioner.

NOTE: The certification will only be valid when the box is factory fitted to the appropriate AP positioner.

Barrier information for each switch

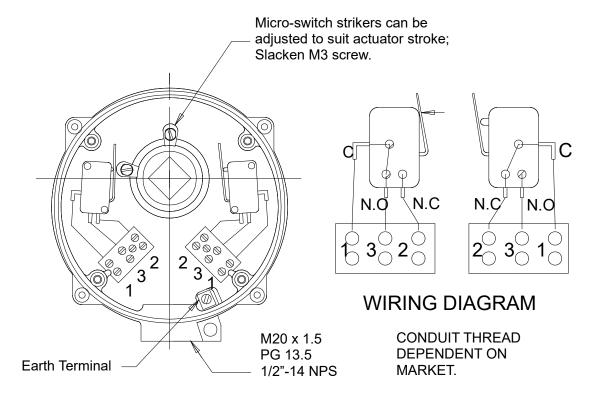
Unimax = 28V

Limax = 93mA

Pi max = 0.655w

Leq = 0

Ceq = 0



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Trading Estate Farnham Surrey England

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9. BASEEFA (2001) EC TYPE CERTIFICATE OF CONFORMITY - Page1

Certificate Number Baseefa02ATEX0197



Issued 14th May 2003 Page 1 of 3

EC - TYPE EXAMINATION CERTIFICATE

Equipment or Protective System Intended for use in Potentially Explosive Atmospheres Directive 94/9/EC

EC – Type Examination Certificate Baseefa02ATEX0197

Number:

Equipment or protective system:

AP POSITIONER

Manufacturer:

KINETROL LIMITED

Address:

Trading Estate, Farnham, Surrey, GU9 9NU, England

- This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.
- Baseefa (2001) Ltd. Notified body number 1180 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in confidential Report No. 02(C)0173

Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN50014:1997 + Amendments 1 & 2 EN50020:2002 EN50284:1999

except in respect of those requirements listed at item 18 of the Schedule.

- If the sign "X" is placed after the certificate number, it indicates that the equipment or protective system is subject to special conditions of safe use specified in the schedule to this certificate.
- This EC TYPE EXAMINATION CERTIFICATE relates only to the design and construction of the specified equipment or protective system. If applicable, further requirements of this Directive apply to the manufacture and supply of this equipment or protective system.
- The marking of the equipment or protective system shall include the following:

 $\langle Ex \rangle$ II 1 G g 90°C EEx ia IIC T4 (-20°C \leq Ta \leq +80°C)

This certificate may only be reproduced in its entirety, without any change, schedule included.

Baseefa (2001) Ltd. Customer Reference No. 0622

Project File No. 02/0173

This certificate is granted subject to the general terms and conditions of Baseefa (2001) Ltd. It does not necessarily indicate that the equipment may be used in particular industries or circumstances.

Baseefa (2001) Ltd.

Health and Safety Laboratory Site, Harpur Hill, Buxton, Derbyshire SK17 9JN Telephone +44 (0) 1298 28255 Fax +44 (0) 1298 28216 e-mail info@baseefa2001.biz web site www.baseefa2001.biz Registered in England No. 4305578 at 13 Dovedale Crescent, Buxton, Derbyshire SK17 9BJ

R S SINCLAIR DIRECTOR On behalf of

Baseefa (2001) Ltd.

Re-issued 29th May 2003

Issue

C.S. JULY-23

Trading Estate Farnham Surrey England

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9. BASEEFA (2001) EC TYPE CERTIFICATE OF CONFORMITY

Page 2

Certificate Number Baseefa02ATEX0197



Issued 14th May 2003 Page 2 of 3

Schedule

15 Description of Equipment or Protective System

The AP Positioner is designed to drive a rotary or linear actuator to a position set by a compressed air input signal and hold it there until the input signal changes. An option is for the AP Positioner to be supplied with Angle Retransmit, this is provided by a potentiometer that is mechanically connected to the actuator interface, and electrically connected to the angle retransmit circuit

This circuit provides a linear 4-20mA feedback signal and is externally powered. The circuit is mounted on a PCB which is itself located inside the positioner enclosure. The PCB is protected by means of a plastic cover. External electrical connections are made via a terminal block inside the AP Positioner.

This certificate covers the AP Positioner when supplied in the following build arrangements:

- The Angle Retransmit circuit is an option.
 Switch-box fitted (with either micro-switches or Pepperl & Fuchs NJ 2-V3-N Type 1 inductive proximity switches).
- One of three different flow-rate options (standard, medium and high).
- Either Kinetrol or NAMUR Discrete builds.
- Mounted directly on a Kinetrol actuator.
- The O-ring may be either NBR or Viton.

Input parameters

Angle Retransmit circuit:

Switch-box (micro-switches):

Switch-box (Pepperl & Fuchs NJ 2-V3-N Type 1 inductive proximity switches to Certificate No. PTB00ATEX2032X)

$$J_{i} = 16V$$
 $C_{i} = 40nF$
 $i_{i} = 25mA$ $L_{i} = 50\mu H$
 $C_{i} = 34mW$

16 Report No.

02(C)0173

17 Special Conditions for Safe Use

None

18 Essential Health and Safety Requirements

None additional to those covered by the standards listed at item 9

Page 3 19 Drawings and Documents

Number	Sheets	<u>Issue</u>	<u>Date</u>	Description
304-000-001/A1	1	D	29-04-03	General Assembly
304-000-024/A3	1	Α	11-06-99	Angle retransmit assembly
304-000-029/A1	l	В	05-05-00	Assembly Positioner High Flow
304-000-060/A3	1	A	19-11-99	Lid assembly with limit switch box
304-000-070/A4	1	C	15-03-01	Position transmitter for pneumatic positioner
304-066-001/A3	1	D	06-02-03	Angle retransmit for positioner
304-066/A3	1	D	09-12-02	PCB for angle retransmit circuit for AP Pneumatic
				Positioner IS Version
304-103/A3	1	D	28-04-03	Serial number label (Ex Approved)
52-000-045/A2	1	W	20-10-98	GA of -004 Limit Switch Unit
52-000-300/A2	1	Н	14-10-96	GA of -001, -005 & -006 Limit Switch Unit
TD119 Page 15	1	Α	10-94	Limit switch wiring diagram
TD119 Page 16	1	Α	10-94	Inductive proximity switch wiring diagram

Issue

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Trading Estate Farnham Surrey England

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9. BASEEFA (2001) SUPPLEMENTARY EC TYPE CERTIFICATE OF CONFORMITY - Page1

Certificate Number Baseefa02ATEX0197/1



Issued 10 April 2006 Page 1 of 2

SUPPLEMENTARY EC - TYPE EXAMINATION CERTIFICATE

Equipment or Protective System Intended for use in Potentially Explosive Atmospheres Directive 94/9/EC

Supplementary EC - Type **Examination Certificate Number:** Baseefa02ATEX0197/1

Equipment or Protective System:

AP Positioner

Manufacturer:

Kinetrol Limited

Address:

Trading Estate, Farnham, Surrey, GU9 9NU

This supplementary certificate extends EC - Type Examination Certificate No. Baseefa02ATEX0197 to apply to equipment or protective systems designed and constructed in accordance with the specification set out in the Schedule of the said certificate but having any variations specified in the Schedule attached to this certificate and the documents therein referred to.

This supplementary certificate shall be held with the original certificate.

This certificate may only be reproduced in its entirety, without any change, schedule included.

Baseefa Customer Reference No. 0622

Project File No. 06/0117

This certificate is granted subject to the general terms and conditions of Baseefa (2001) Ltd. It does not necessarily indicate that the equipment may be used in particular industries or circumstances.

Baseefa

Rockhead Business Park, Staden Lane, Buxton, Derbyshire SK17 9RZ Telephone +44 (0) 1298 766600 Fax +44 (0) 1298 766601 e-mail info@baseefa.com web site www.baseefa.com Baseefa is a trading name of Baseefa (2001) Ltd Registered in England No. 4305578 at the above address

R S SINCLAIR DIRECTOR On behalf of Baseefa (2001) Ltd.

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Issue

C.S. JULY-23

NETROL Trading Estate Farnham Surrey England

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9. BASEEFA (2001) SUPPLEMENTARY EC TYPE CERTIFICATE OF CONFORMITY - Page 2

Certificate Number Baseefa02ATEX0197/1



Issued 10 April 2006 Page 2 of 2

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14

Schedule

Certificate Number Baseefa02ATEX0197/1

15 Description of the variation to the Equipment or Protective System

Variation 1.1

To permit:

- minor schematic changes
- addition of the Clear Cone Monitor
- addition of the -009 Limit Switch Unit

16 Report Number

None

17 Special Conditions for Safe Use

None

18 Essential Health and Safety Requirements

Compliance with the Essential Health and Safety Requirements is not affected by this variation.

19 Drawings and Documents

Number	Sheet	Issue	Date	Description
304-000-001/A1	1 of 1	E	01-02-05	General Assembly
304-000-070/A4	1 of 1	D	10-01-06	Position Transmitter for Pneumatic Positioner
304-066-001/A3	1 of 1	E	10-01-06	Angle Retransmit for Positioner
52-000-045/A2	1 of 1	X	06-02-06	General Assembly, -004 & -009 Limit Switch Unit



9. BASEEFA CERTIFICATE 02ATEX0197/2 - Page 1

Certificate Number Baseefa02ATEX0197/2



Issued 18 October 2011 Page 1 of 2

SUPPLEMENTARY EC - TYPE EXAMINATION CERTIFICATE

2 Equipment or Protective System Intended for use in Potentially Explosive Atmospheres
Directive 94/9/EC

3 Supplementary EC - Type

Baseefa02ATEX0197/2

Examination Certificate Number: Equipment or Protective System:

AP Positioner

5 Manufacturer:

Kinetrol Limited

6 Address:

Trading Estate, Farnham, Surrey, GU9 9NU

- 7 This supplementary certificate extends EC Type Examination Certificate No. Baseefa02ATEX0197 to apply to equipment or protective systems designed and constructed in accordance with the specification set out in the Schedule of the said certificate but having any variations specified in the Schedule attached to this certificate and the documents therein referred to.
- 8 Item 9 of the original Certificate is replaced by "Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0:2009

EN 60079-11:2007

EN 13463-1:2009

except in respect of those requirements listed at item 18 of the Schedule."

- 9 The marking of the equipment has changed from the original Certificate and shall include the following:
 - **⑤** II 1 G Ex ia IIC T4 Ga (-20°C ≤ Ta ≤ +80°C)
 - b II 1 G IIC T4 c (-20°C \leq Ta \leq +80°C)

This certificate shall be held with the original certificate and may only be reproduced in its entirety, without any change, schedule included.

Baseefa Customer Reference No. 0622

Project File No. 11/0744

This certificate is granted subject to the general terms and conditions of Baseefa. It does not necessarily indicate that the equipment may be used in particular industries or circumstances.

Baseefa

Rockhead Business Park, Staden Lane,
Buxton, Derbyshire SK17 9RZ

Telephone +44 (0) 1298 766600 Fax +44 (0) 1298 766601
e-mail info@baseefa.com web site www.baseefa.com
Baseefa is a trading name of Baseefa Ltd

Registered in England No. 4305578. Registered address as above.

R S SINCLAIR

DIRECTOR

On behalf of Baseefa

Issue C.S.
J JULY-23

KINETROL

Trading Estate Farnham Surrey England

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9. BASEFA CERTIFICATE 02ATEX0197/2 - Page 2

Certificate Number Baseefa02ATEX0197/2



Issued 18 October 2011 Page 2 of 2

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14

Schedule

Certificate Number Baseefa02ATEX0197/2

15 Description of the variation to the Equipment or Protective System

Variation 2.1

To permit minor drawing changes that do not affect the original assessment.

Variation 2.2

To confirm that the equipment covered by this certificate has been reviewed against the requirements of EN 60079-0:2009, EN 60079-11:2007 & EN 13463-1:2009 in respect of the differences from EN 50014:1997 + Amds 1 & 2, EN 50020:2002 & EN 13463-1:2001 and that none of these differences affect this equipment.

The marking has been updated to:

(a) II 1 G Ex ia IIC T4 Ga $(-20^{\circ}\text{C} \le \text{Ta} \le +80^{\circ}\text{C})$

b II 1 G IIC T4 c (-20°C \leq Ta \leq +80°C)

16 Report Number

None.

17 Specific Conditions of Use

None.

18 Essential Health and Safety Requirements

Compliance with the Essential Health and Safety Requirements is not affected by this variation.

19 Drawings and Documents

Number	Sheet	Issue	Date	Description
304-066-001/A3	1 of 1	F	27.07.11	Angle Retransmit for Positioner
304-103/A3	1 of 1	E	13.06.11	Serial Number Label (Ex Approved)



9. BASEEFA CERTIFICATE 02ATEX0197/3 - Page 1

Certificate Number Baseefa02ATEX0197/3



Issued 12 November 2019 Page 1 of 2

SUPPLEMENTARY EU - TYPE EXAMINATION CERTIFICATE

- 2 Equipment or Protective System Intended for use in Potentially Explosive Atmospheres
 Directive 2014/34/EU
- 3 Supplementary EU Type Baseefa02ATEX0197/3
 Examination Certificate Number:
- 3.1 In accordance with Article 41 of Directive 2014/34/EU, EC-Type Examination Certificates referring to 94/9/EC that were in existence prior to the date of application of 2014/34/EU (20 April 2016) may be referenced as if they were issued in accordance with Directive 2014/34/EU. Supplementary Certificates to such EC-Type Examination Certificates, and new issues of such certificates, may continue to bear the original certificate number issued prior to 20 April 2016

4 Product: AP Positioner

5 Manufacturer: Kinetrol Limited

6 Address: Trading Estate, Farnham, Surrey, GU9 9NU

- 7 This supplementary certificate extends EC Type Examination Certificate No. BaseefayyATEXnnnnX to apply to products designed and constructed in accordance with the specification set out in the Schedule of the said certificate but having any variations specified in the Schedule attached to this certificate and the documents therein referred to.
- SGS Fimko Oy, Notified Body number 0598, in accordance with Article 17 of Directive 2014/34/EU of the European Parliament and of the Council, dated 26 February 2014, certifies that the product, as modified by this supplementary certificate, has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of products intended for use in potentially explosive atmospheres given in Annex II to the Directive.
- 8.1 The original certificate was issued by SGS Baseefa Ltd (UK Notified Body 1180). It, and any supplements previously issued by SGS Baseefa Ltd have been transferred to the supervision of SGS Fimko Oy (EU Notified Body 0598). The original certificate number is retained.

SGS Fimko Oy Customer Reference No. 0622

Project File No. 19/0569

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SGS Fimko Oy

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Business ID 0978538-5 Member of the SGS Group (SGA SA)

R S SINCLAIR Authorised Signatory for SGS Fimko Oy

BAS-CERT-075

SGS Baseefa Limited is an associate of SGS Fimko OY

Issue 2

Issue

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9. BASEEFA CERTIFICATE 02ATEX0197/3 - Page 2

Certificate Number Baseefa02ATEX0197/3



Issued 12 November 2019 Page 2 of 2

13 Schedule

14 Certificate Number Baseefa02ATEX0197/3

15 Description of the variation to the Product

Variation 3.1

To permit a minor change to the marking label.

The marking remains unchanged:

E II 1G Ex ia IIC T4 Ga (-20°C \leq Ta \leq +80°C)

 \boxtimes II 1G IIC T4 c (-20°C \leq Ta \leq +80°C)

16 Report Number

None.

17 Specific Conditions of Use

None

18 Essential Health and Safety Requirements

Compliance with the Essential Health and Safety Requirements is not affected by this variation.

19 Drawings and Documents

Number	Sheet	Issue	Date	Description
304-103/A3	1 of 1	F	16.09.19	Serial Number Label (Ex Approved)

BAS-CERT-075

SGS Baseefa Limited is an associate of SGS Fimko OY

Issue 2

Issue .I C.S. JULY-23

